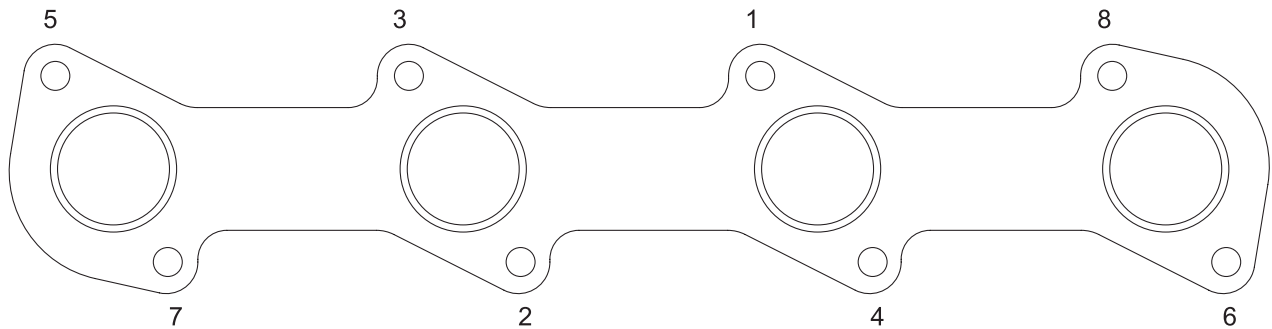


Headers

2003-2007 Ford Powerstroke 6.0L



INSTALLATION GUIDE



***** Be sure to NEVER work on a hot engine, serious burns may result *****

1. During initial install, be sure to tighten the bolts/studs from the inside out to keep header from warping. (See picture for torque sequence). The bolts/studs will need to be torqued in three steps, 10 ft.lbs., 20 ft.lbs., and finally 30 ft.lbs.
2. Once fully installed, go over all the bolts/studs again to be sure they are tightened to manufactures specs.
3. Start up engine and let idle for 10-15 mins to get the header(s) hot, shut down and let cool. Once cool go back through all the bolts/studs starting from the middle, working your way in a crisscross pattern outward retorquing them.
4. Now, we recommend getting the truck all the way up to operating temperature, driving around, limited to light acceleration. Then letting it cool back down and re-torque again, same pattern as before.
5. We suggest driving the truck around for approximately 500 miles, with your normal driving habits, heavy acceleration, etc. and then giving them a last torque sequence to ensure many years of leak free performance.

***** Be sure to NEVER work on a hot engine, serious burns may result *****

*** E.O. identification label is required in passing the Smog Check inspection. The E.O. identification label must be placed on or near the device in the engine compartment.**